



***ACEIT User Conference  
Lessons Learned from  
Naval Ship Cost Estimating***

***Dub Summerall  
Executive Director  
PEO Ships, Combatants Office***

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# PEO Ships Successes (2009)

## 5 Ships Started Fabrication

- FORT WORTH (LCS 3)
- ZUMWALT (DDG 1000)
- WASHINGTON CHAMBERS (T-AKE 11)
- WILLIAM MCLEAN (T-AKE 12)
- FORTITUDE (JHSV 1)

## 6 Keels Laid

- CHARLES DREW (T-AKE 10)
- FORT WORTH (LCS 3)
- AMERICA (LHA 6)
- SPRUANCE (DDG 111)
- SOMERSET (LPD 25)
- CORONADO (LCS 4)

## 4 Ships Christened

- WALLY SCHIRRA (T-AKE 8)
- GRAVELY (DDG 107)
- MATTHEW PERRY (T-AKE 9)
- JASON DUNHAM (DDG 109)

## 7 Ships Delivered

- CARL BRASHEAR (T-AKE 7)
- MAKIN ISLAND (LHD 8)
- WAYNE E. MEYER (DDG 108)
- DEWEY (DDG 105)
- NEW YORK (LPD 21)
- WALLY SCHIRRA (T-AKE 8)
- INDEPENDENCE (LCS 2)

## 6 Ships Commissioned

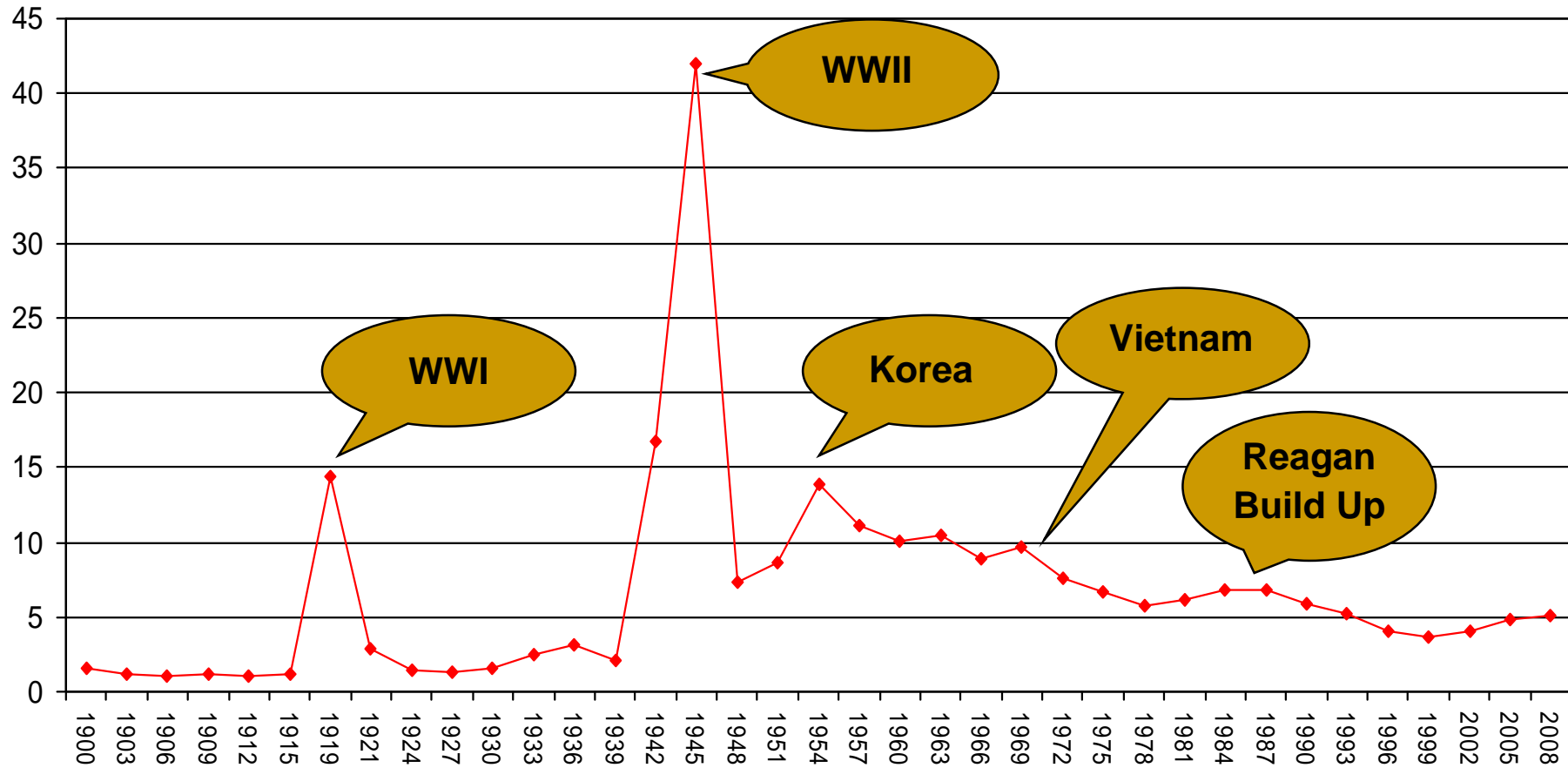
- GREEN BAY (LPD 20)
- STOCKDALE (DDG 106)
- TRUXTUN (DDG 103)
- WAYNE E. MEYER (DDG 108)
- MAKIN ISLAND (LHD 8)
- NEW YORK (LPD 21)

## 89 FMS Deliveries

## 186 Small Boats and Craft Deliveries

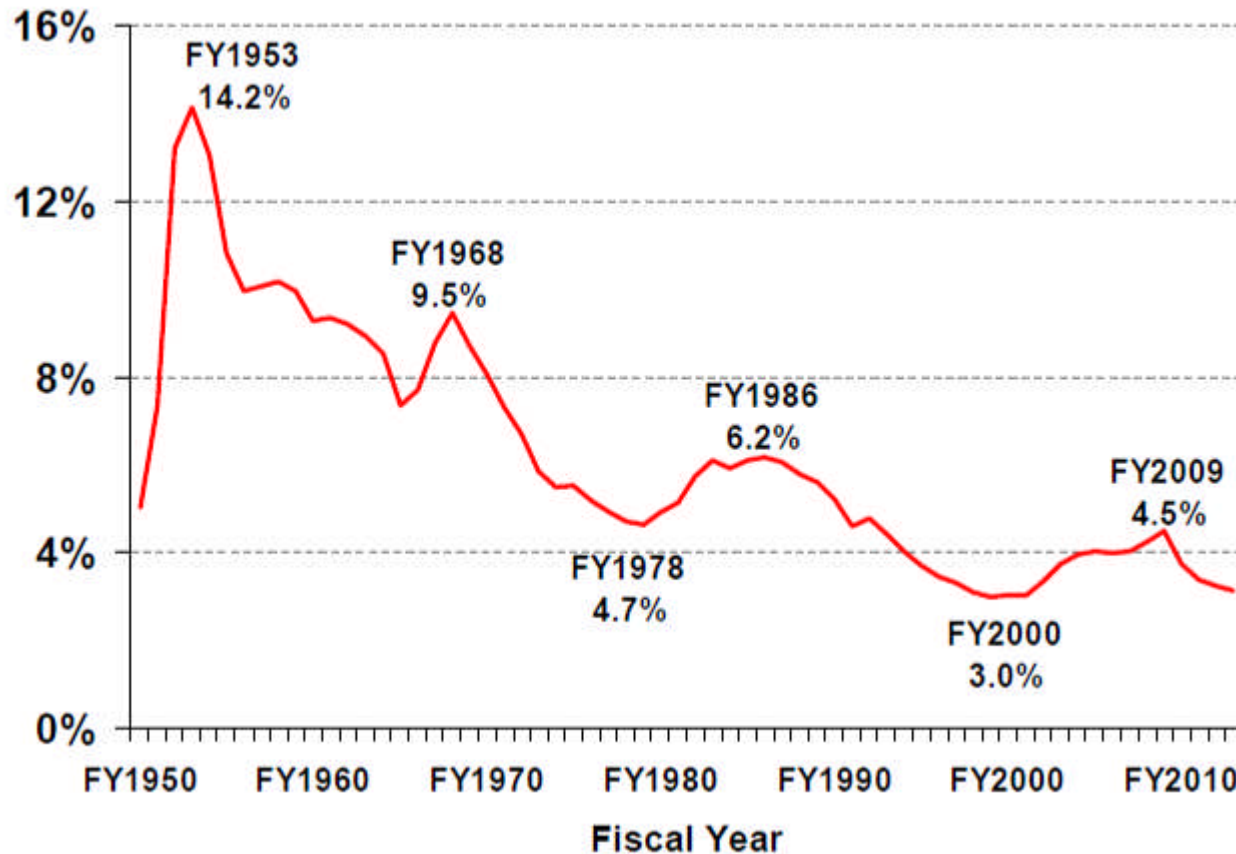


# National Defense as a Percentage of GDP



■ Figures provided by OMB

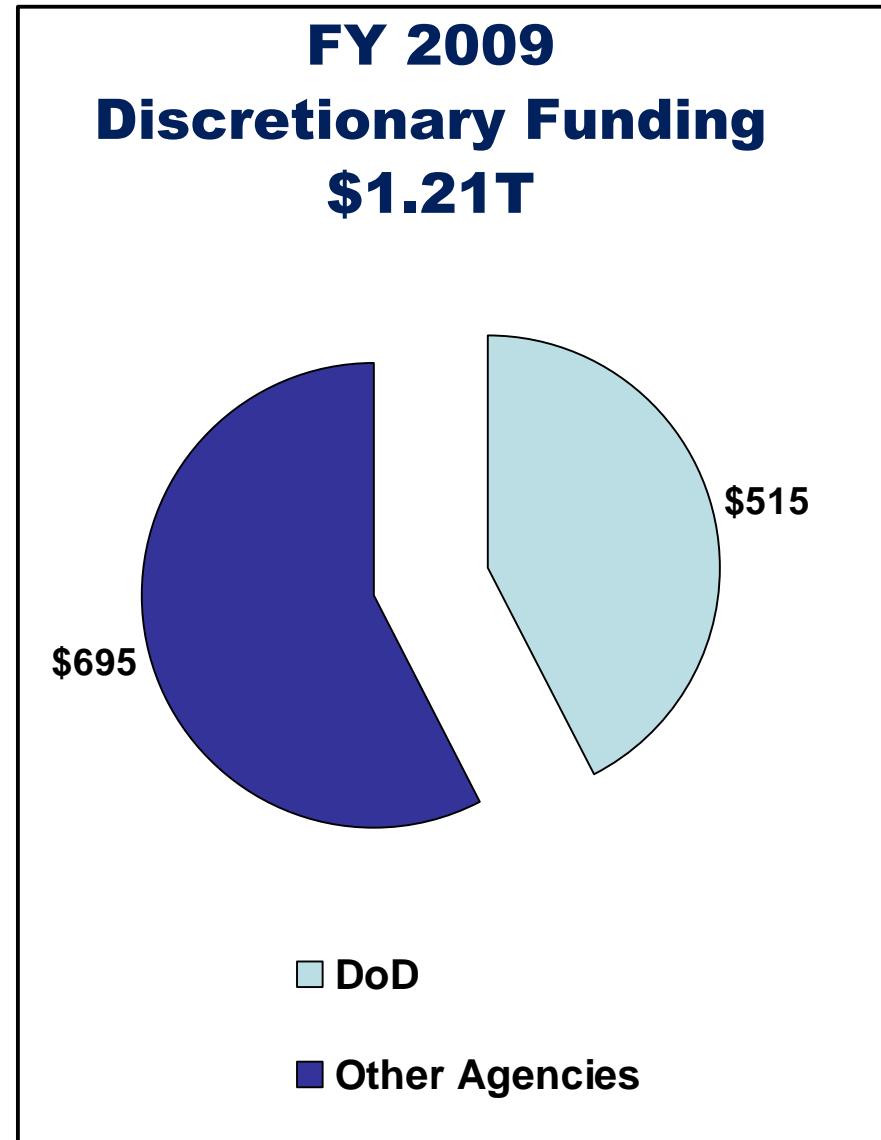
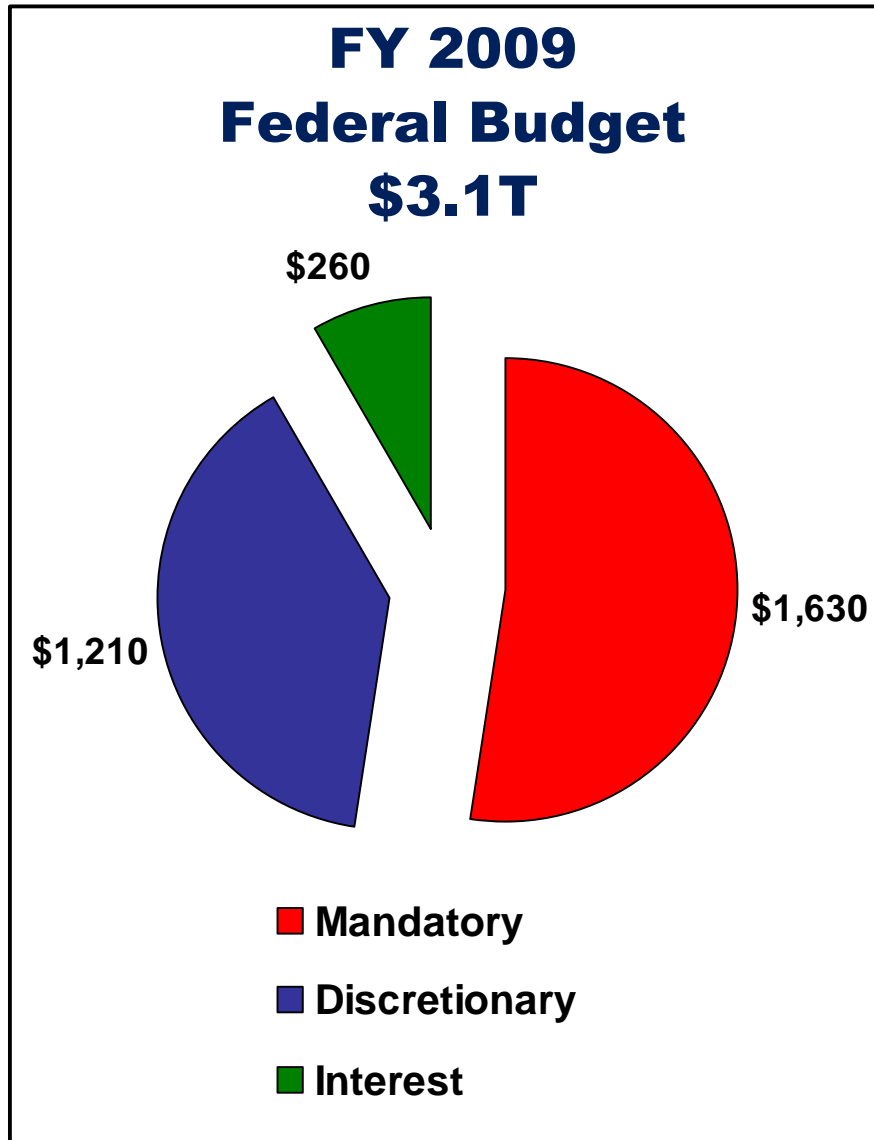
# National Defense Outlays as a Percentage of GDP



(1950-2013)

■ Courtesy CRS

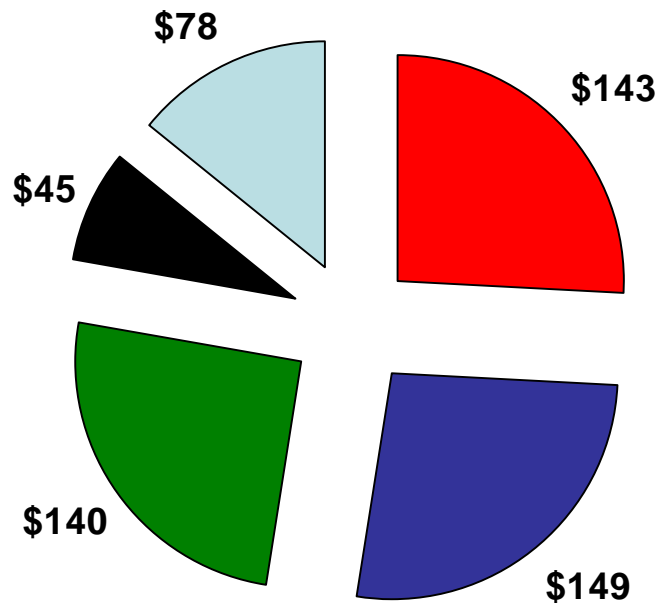
# FY 2009 Federal Budget



■ Numbers rounded ■ Represents PB09, not enacted ■ Figures provided by OMB

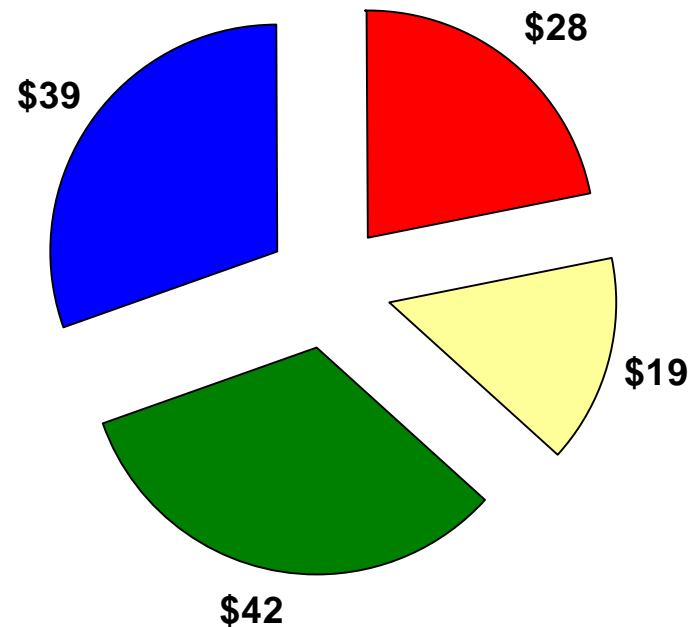
# FY 2009 Federal Budget continued

## FY 2009 Defense Budget \$515B



- Air Force
- Navy
- Army
- Classified
- DoD-wide

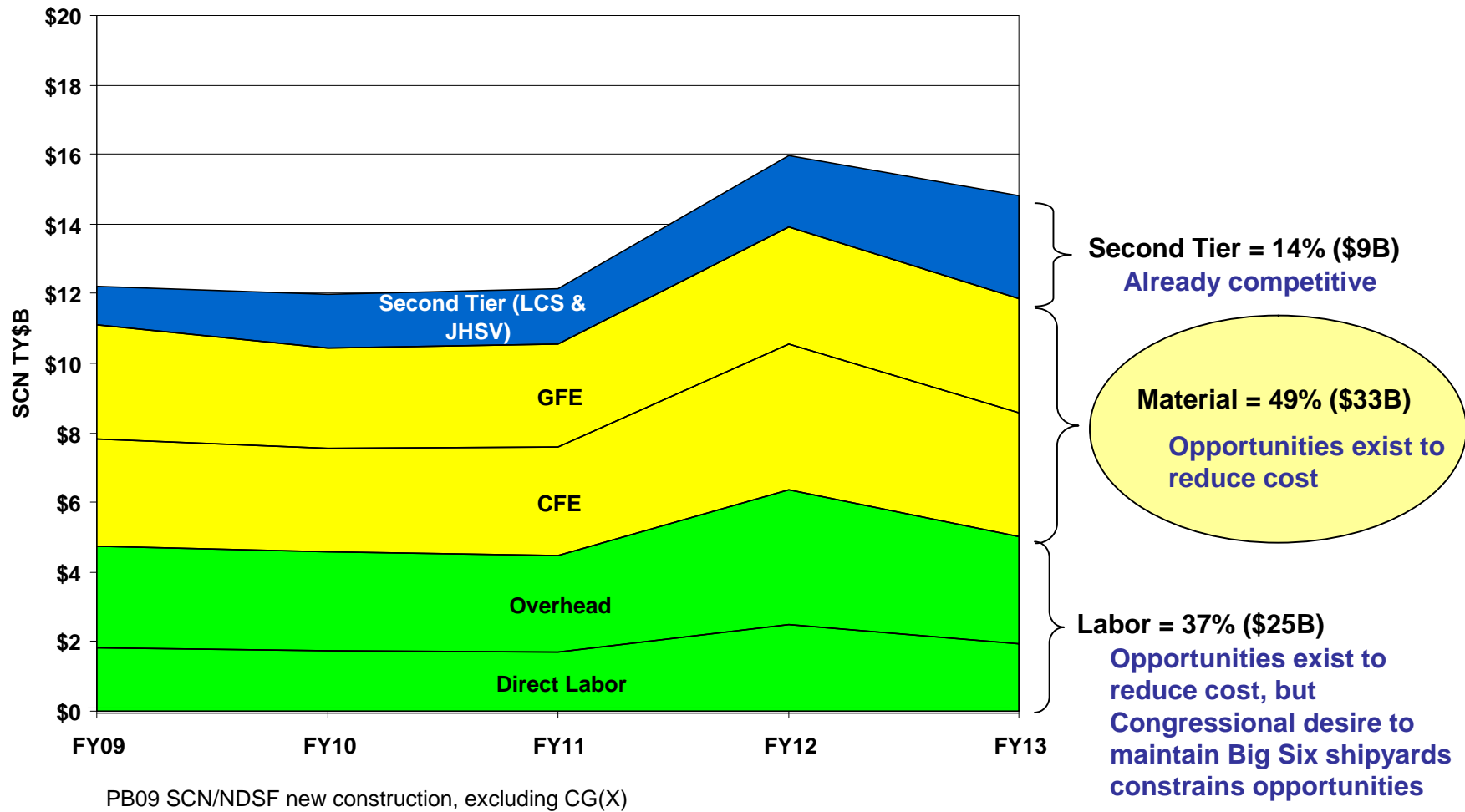
## FY 2009 Navy Budget \$149B



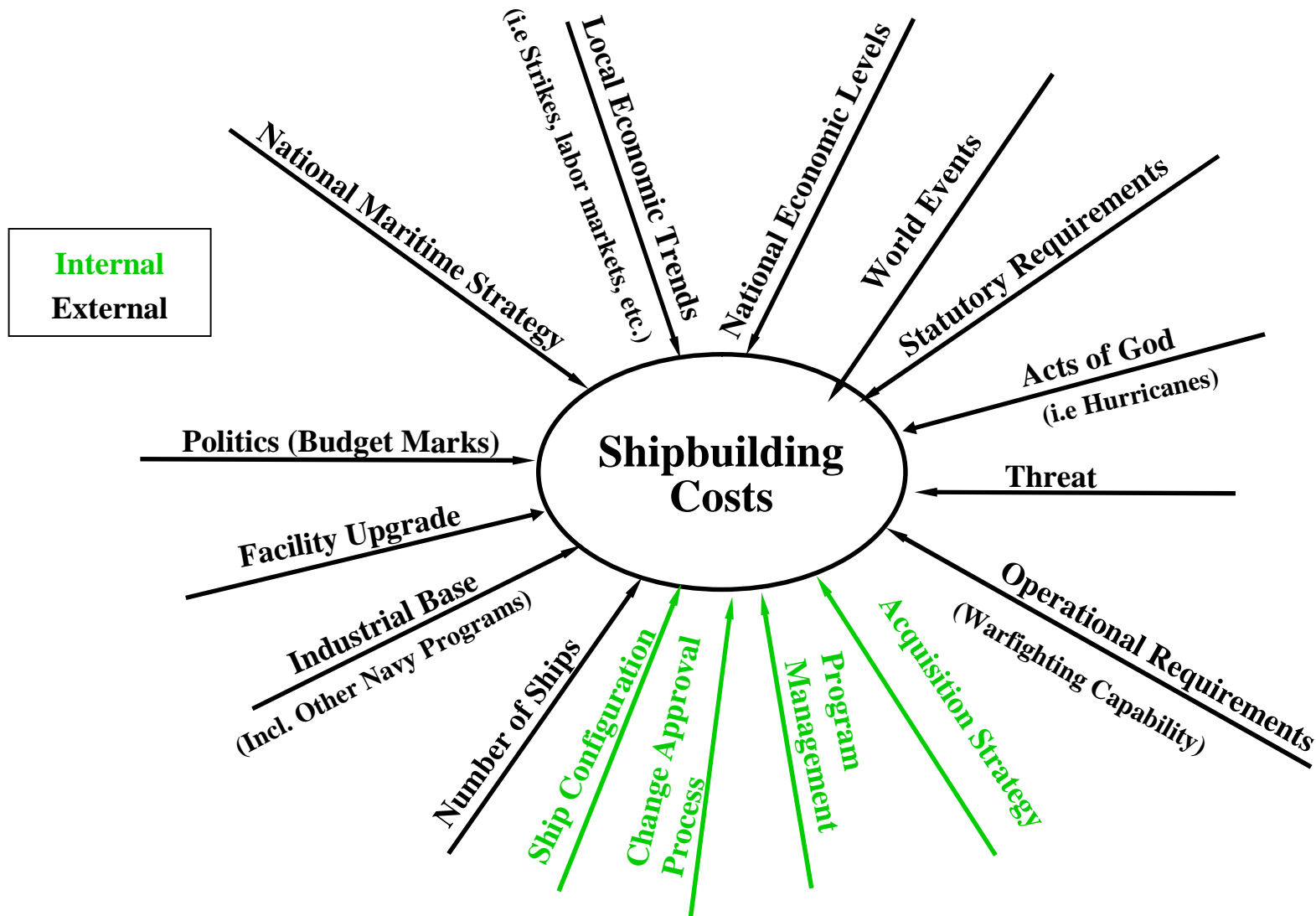
- Personnel
- RDT&E
- O&M
- Procurement

■ Numbers rounded ■ Represents PB09, not enacted ■ Figures provided by OMB

# New Ship Construction Cost Breakout



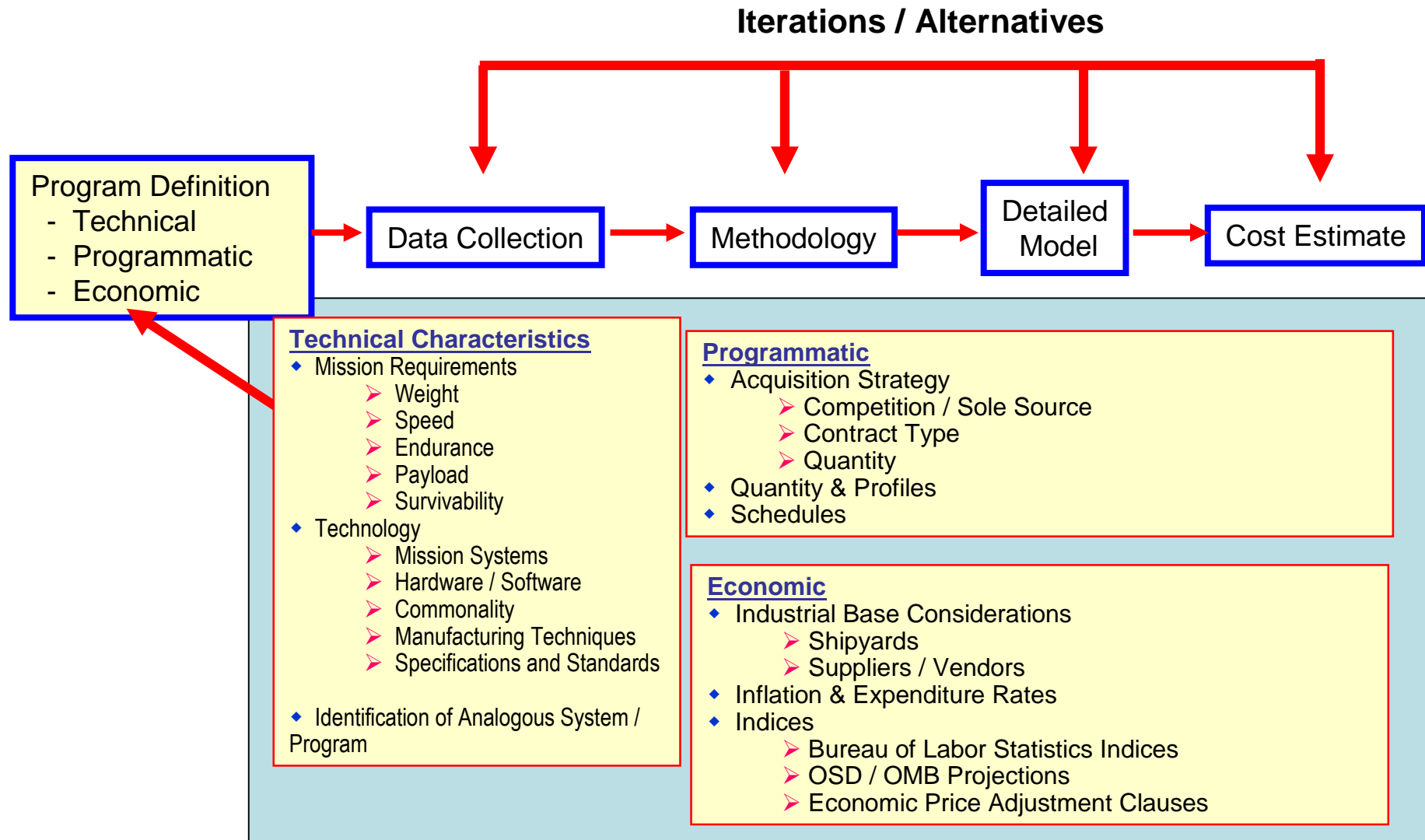
# Programmatic Cost Drivers



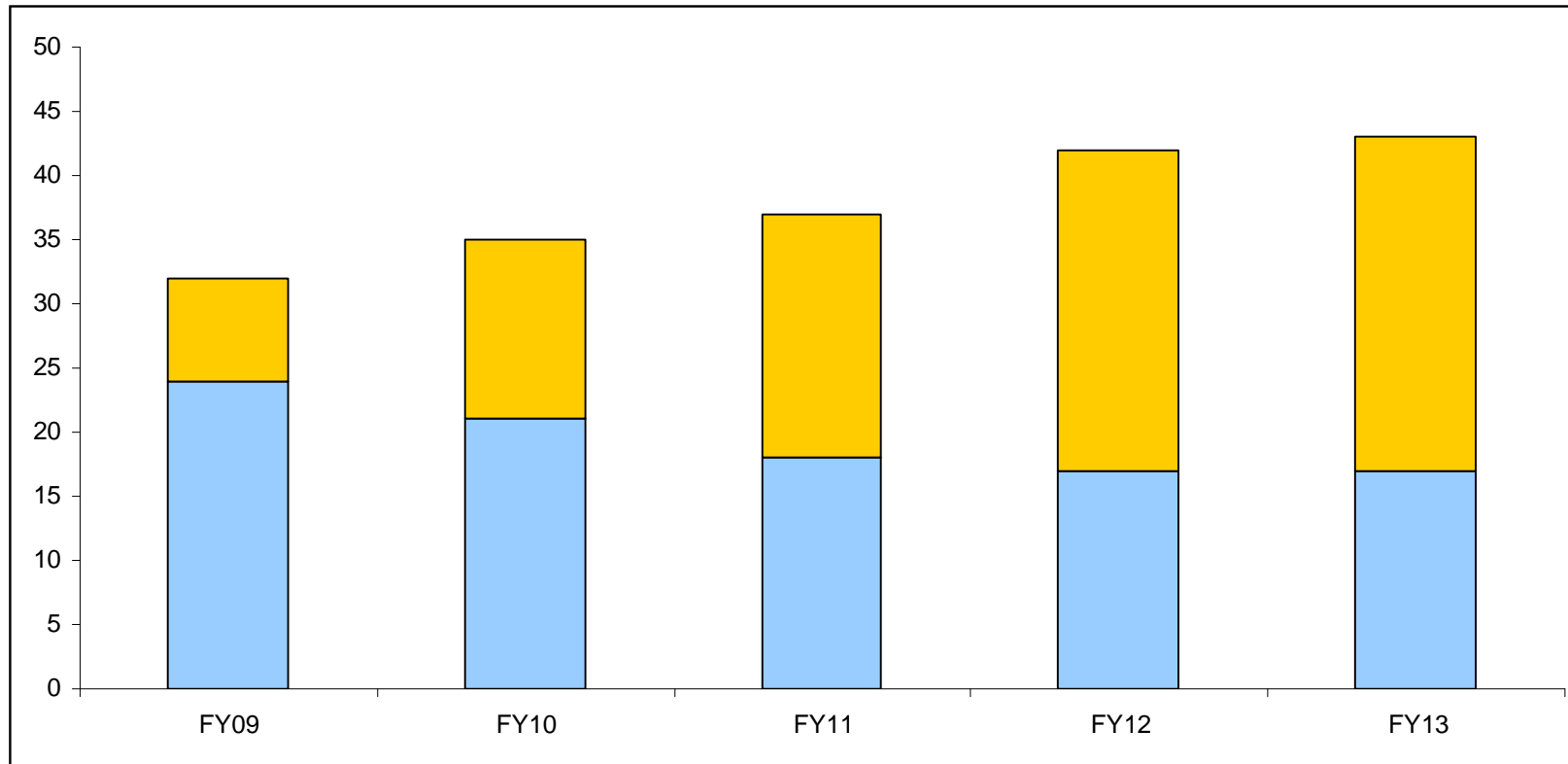
**Most influences that impact costs are external vice internal**



# Cost Estimating Process



# The Model is Changing

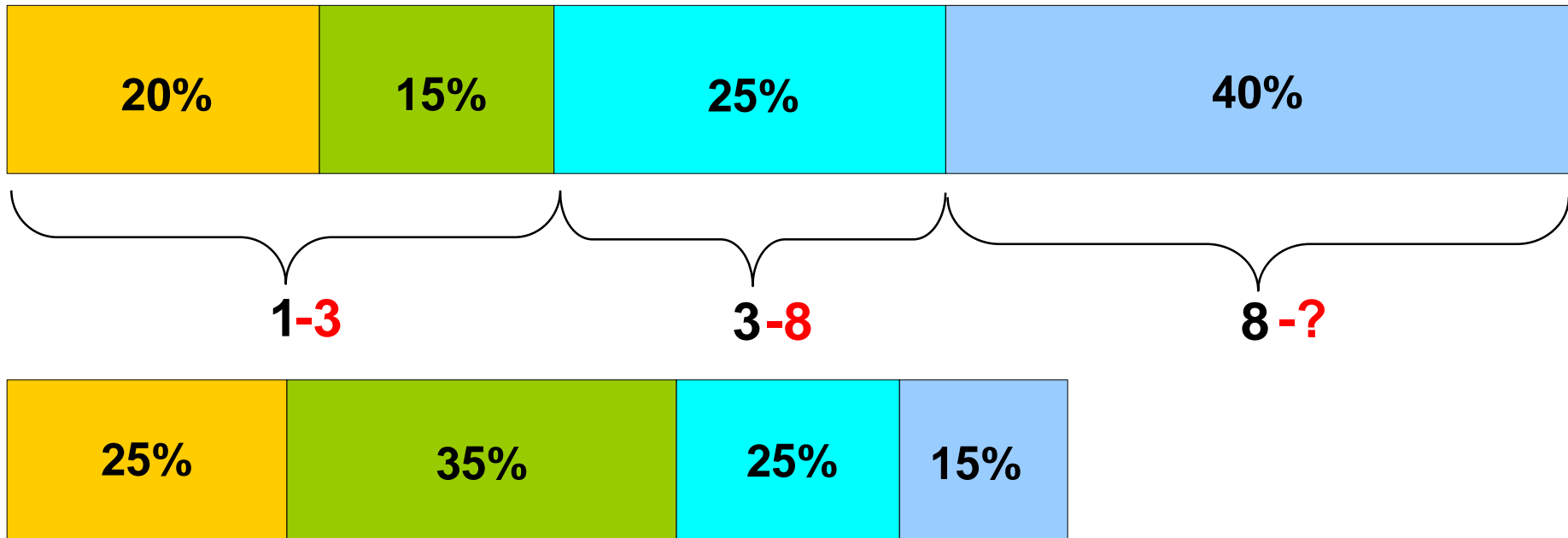


\*Based on FY09 FYDP

- Yearly procurement numbers include major U.S. warships
- Includes MSC and special mission ships (e.g., T-AKE, MLP, T-AGM)
- Includes Egyptian FMC
- Does not include the ~100 average per year procurement of small boats and craft for U.S. and foreign navies
- Does not include aircraft carriers or submarines

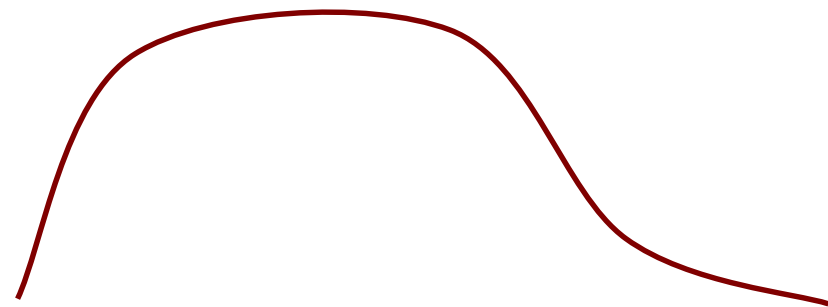
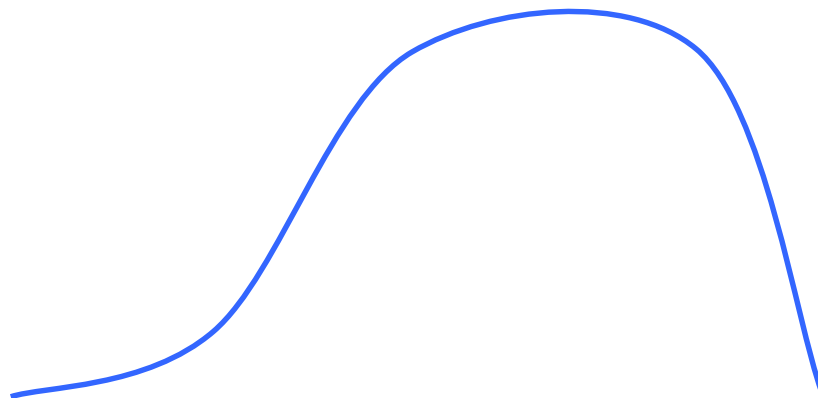
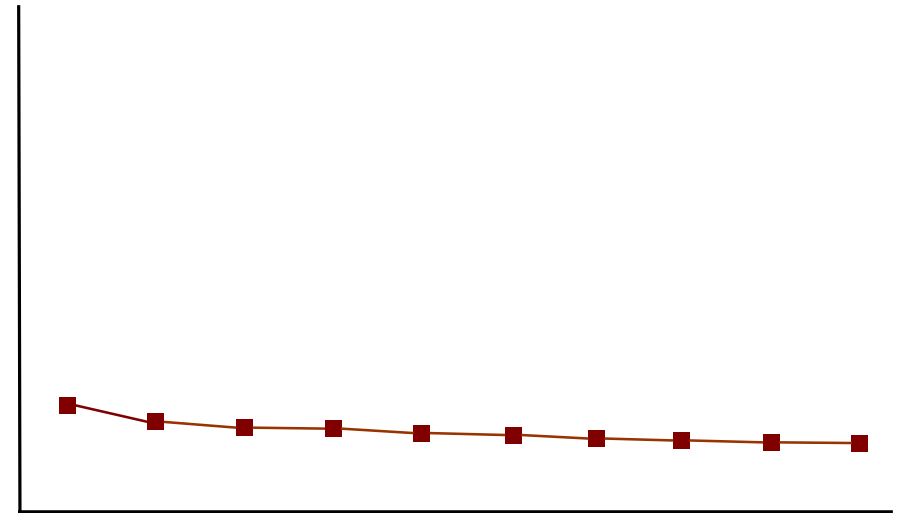
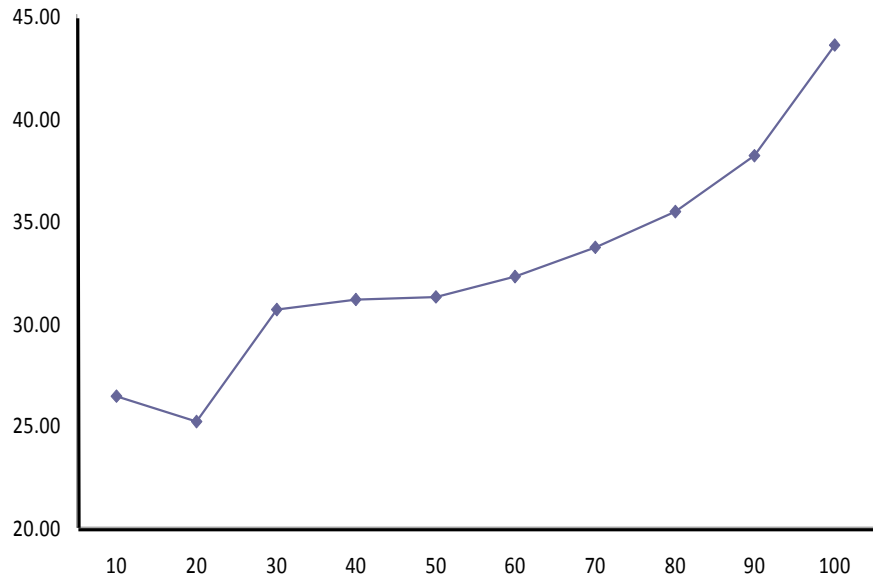
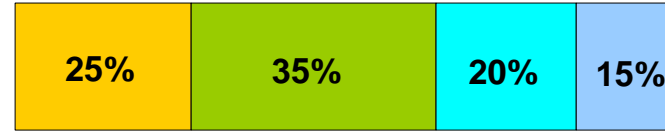
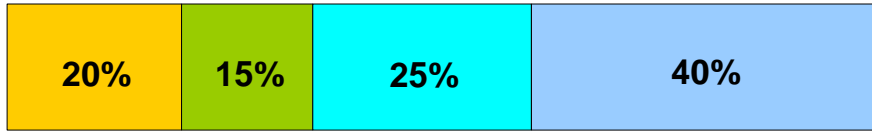
■ Mid-Tier Shipyards  
■ Big 4 Shipyards

# Work Allocation and Cycle Time



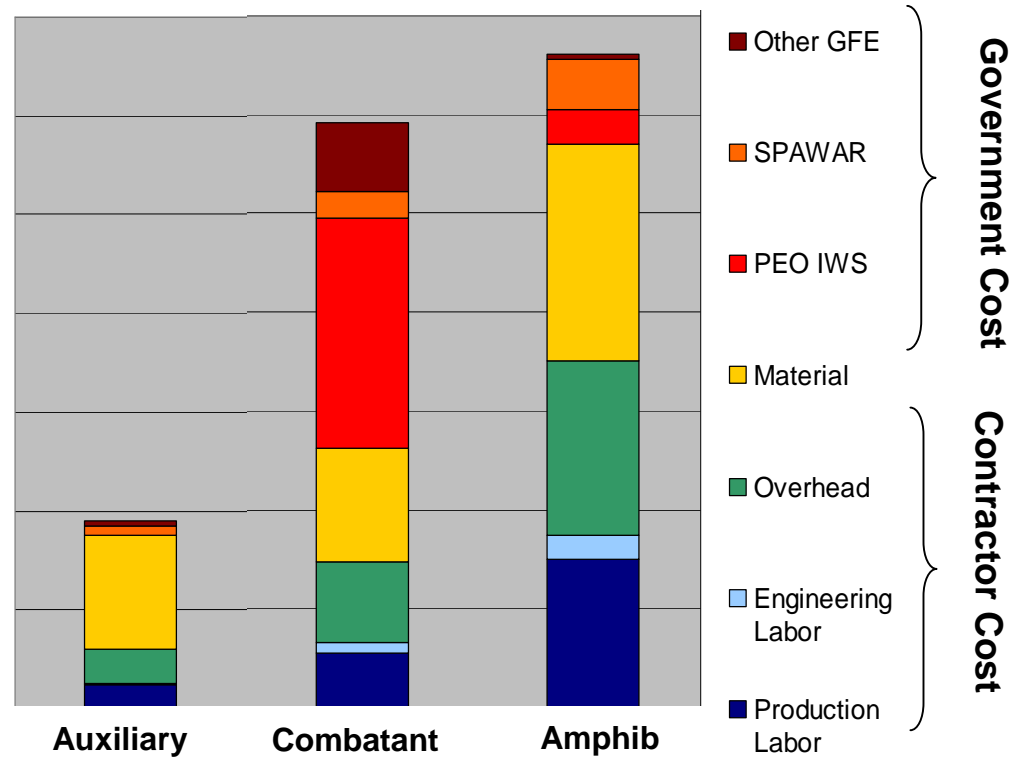
■ Fabrication   ■ Pre-Outfit   ■ On Ways   ■ In Water

# Total Actual Hours per One Percent Progress



# Multiple Factors in Acquisition Cost

## Cost Components By Hull



**Labor**

- Pipe
- Electrical
- Workforce stability
- 1<sup>st</sup> Time quality

**Overhead**

- Workload
- Governance

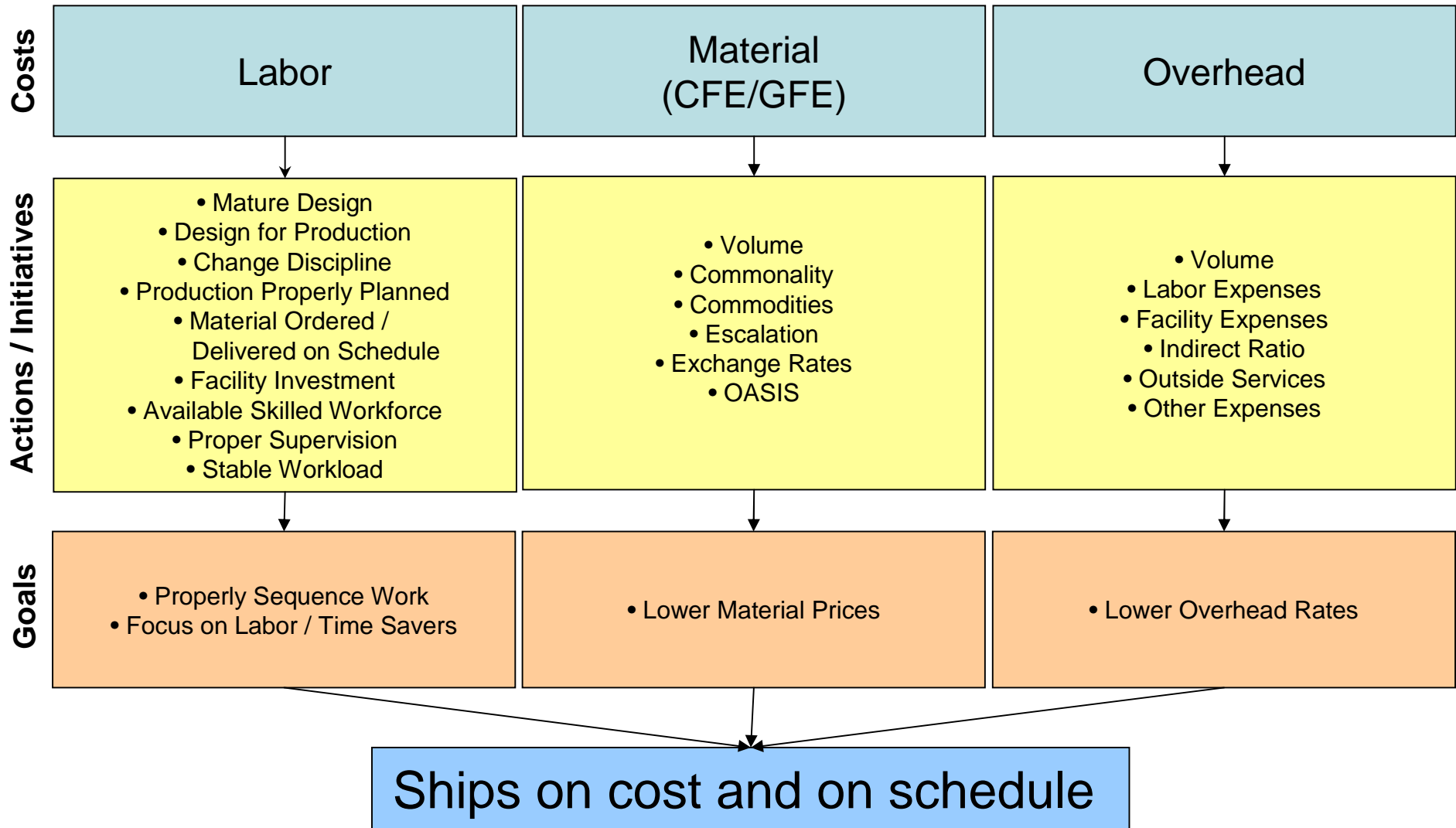
**Material**

- Commonality
- Class Standard
- Bulk Buys
- Commercial Standards

**GFE**

- Bulk Buys
- Requirements Discipline

# Shipbuilding Credibility



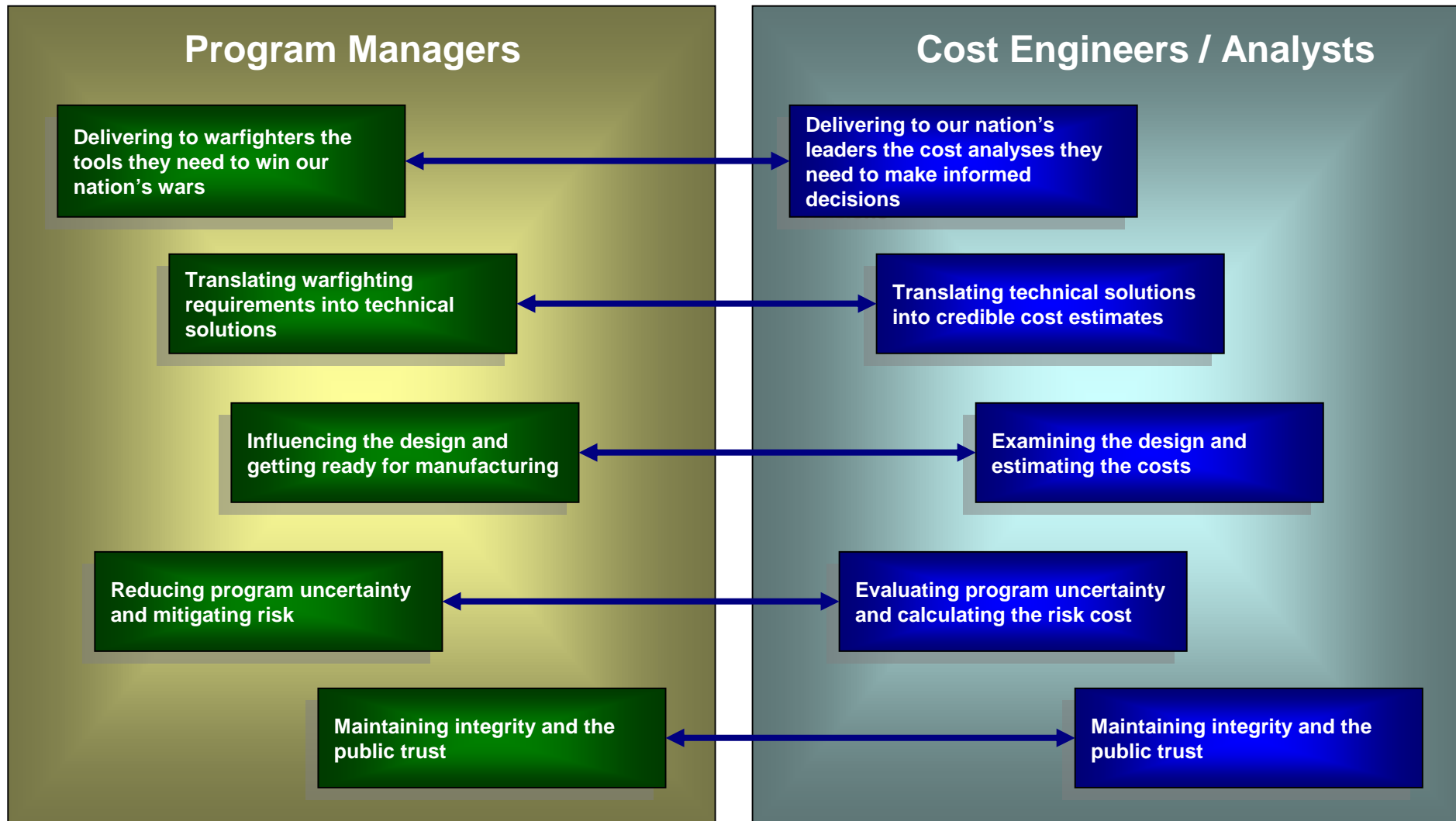
# ***Shipbuilding: Moving Forward***

- **Focus on restoring confidence in the Navy's ability to execute shipbuilding effectively**
- **Mature designs before beginning construction**
- **Production plans that yield success**
- **Rigor in executing those plans**
- **Build the first ship like a follow ship**
- **Measuring productivity improvements from unit to unit rather than ship by ship**
- **A ruthless drive for affordability and efficiency**
- **Funding design for affordability and capital improvement initiatives**
- **Measuring and evaluating performance of the companies, not the programs**
- **Managing shipbuilding as a business rather than a series of independent programs**

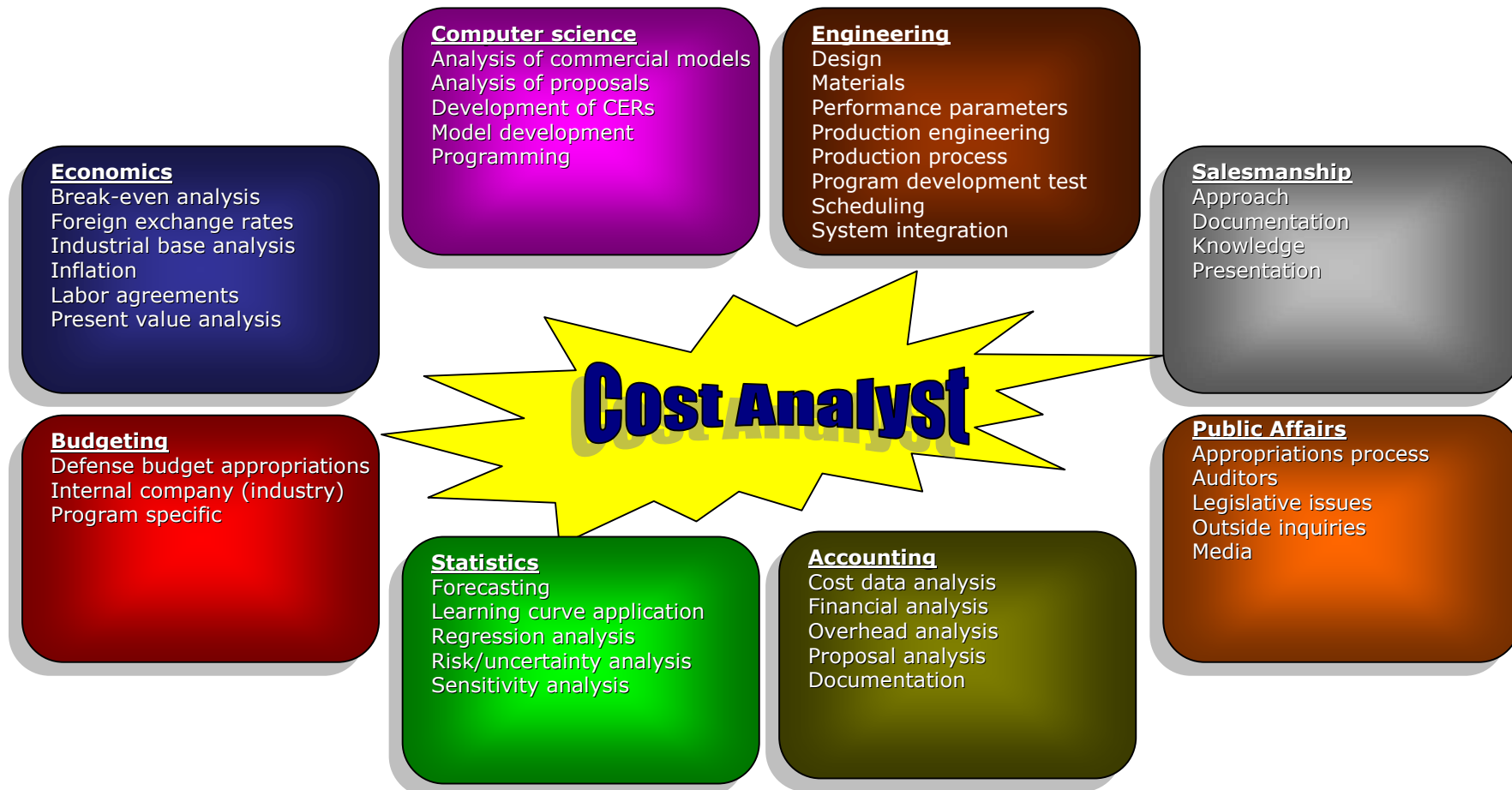
# **Program Management and Cost Estimating**



# Where you stand depends on where you sit



# Shared Disciplines



# ***Pressurizing Shipbuilding***

- **Cost Performance**
- **Budget**
- **Navy Planning and Programming**
- **Economic Realities**
- **Wall Street**
- **Options for Change**

# ***Challenges in Cost Estimating***

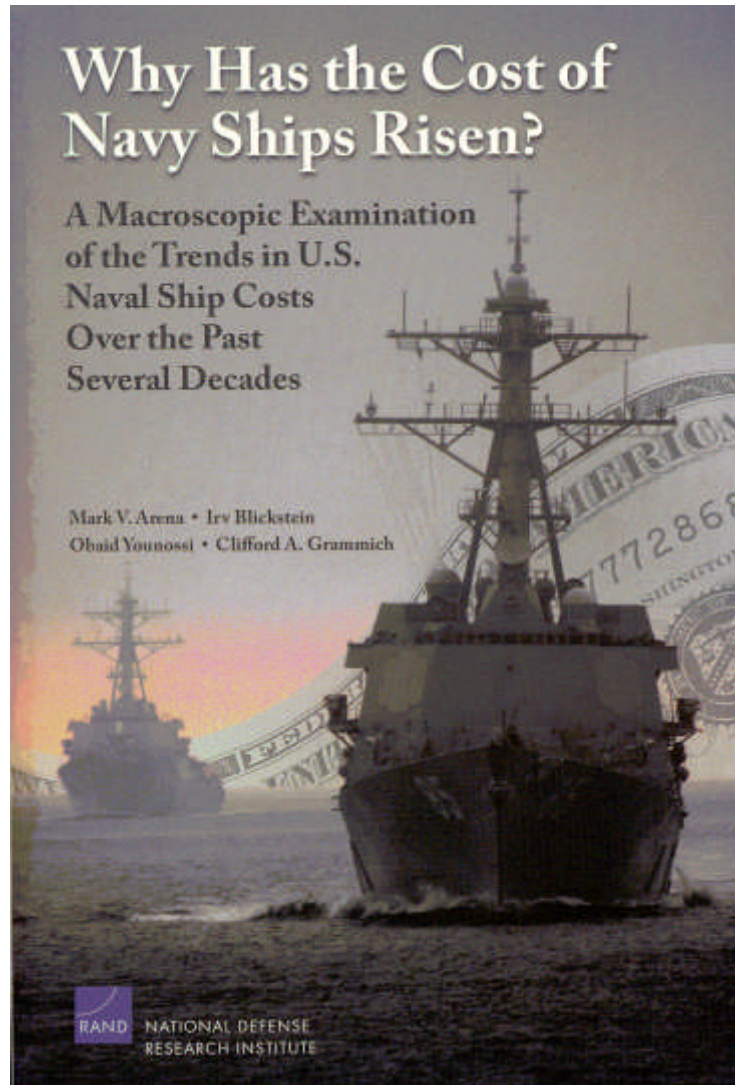
- **Eroding future buying power to pay for cost growth today**
- **Defensibility and Perception of Cost Products**
  - Need improved design tools
  - Identification of relevant and meaningful data
- **Increasing Demand Signal**
  - Alternatives considered
- **Workforce Realities**
  - Rebuilding core knowledge, skills, and processes
- **Industrial base implications**
  - Overarching view



# QUESTIONS?

# Back Up Slides

# 2006 RAND Corp Evaluation



## Highlights of Findings:

- **7.4% - 10.8% annual inflation from 1950 - 2000** for Battle Force Ships (Amphibs, Combatants, CVNs, Attack Subs)
- **~50% due to economic factors**, such as labor and commodities
- **~50% due to customer-driven factors**, such as capability and build rate

## Recommendations

- Increase investments in producibility
- Increase procurement stability
- Fund technology and efficiency improvements
- Improve management stability
- Change GFE-program management controls
- Employ batch production scheduling
- Consolidate the industrial base
- Encourage international competition/participation
- Build ships as a vehicle
- Change the design life of ships
- Buy a mix of mission focused and multi-role ships
- Build commercial-like ships

# ***CAPE establishment***

- **Weapons System Acquisition Reform Act of 2009 established a new Director of Cost Estimating and Program Evaluation**
  - **Principal adviser to SECDEF, USD, and service secretaries on cost estimating and analysis**
  - **Provides realistic cost estimates and analysis for DoD acquisition programs**
  - **Assesses and updates DoD cost indices**
  - **Prepares annual report on cost assessment activities**
  - **Ensures that military departments and defense agencies comply with proper policies and procedures**
  - **Analyzes any discrepancies between independent cost estimate and defense agency estimates**